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D3916-5
Job Sheet 194792



Part No: D3916-5

Part Name: Light Rib

Part Weight: 0 lbs

Job Created: 5/8/19

Due Date: 6/26/19

Type: Stock

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Job Qty: 10 pcs

Status: New

Created By: Marie Lajeunesse

Description:

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	10 pcs	6/26/19		0.00	2.86	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
110	QC 5	10 pcs	6/26/19		0.00	0.00	Large Fab - 9		Jy
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
120	Packaging 3-1 - Stock - B4B	10 pcs	6/26/19		0.00	0.00	QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

DAS
40
9-89

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	JUL
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - SA	10 pcs	6/26/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - Large Fab 8 (Fabricate per Drwg) 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make
Descriptions: line at 9.00" annd use jlg for other line***
110 - (QC5- Inspect part completeness to step on W/O)
120 - Packaging3 Large Fab (Identify as per dwg & Stock Location: LOCATION: WA004-4
130 - QC21 (QC21- Final Inspection - Work Order Release) 1-Cut as per Dwg D3942-3

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	41.6600 ft (4.166 ea)	100-Large Fab - Basket - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.500W.049	42	361	0

Part Specifications	
Specifications could not be found.	

NCR No.

Job: _____ Part No. _____		DISPOSITION ☐ ☐ ☐ Rework Scrap Use-as-is		DEPARTMENT/PROCESS ☐ ☐ ☐ Skid-tube Machining Large Fab ☐ ☐ ☐ Cross tube Small Fab Finishing ☐ ☐ ☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging ☐ ☐ ☐ Engineering Water Jet Supplier ☐ Quality		MRB (QS1042)	
Date :	Sequence #:	QTY Affected :		Disposition			
Description Work Order Deviation				Completed By			
Root Cause		FAULT CATEGORY					
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		☐ ☐ ☐ ☐ ☐ ☐ ☐ Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: ☐ ☐ ☐ ☐ ☐ ☐ ☐ Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function ☐ ☐ ☐ ☐ ☐ ☐ ☐ Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up ☐ ☐ ☐ ☐ ☐ ☐ ☐ Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread					
		QC / QA Coordinator					